

TECHNICAL DATA SHEET
PEBAX[®] 6333 SA 01 MED

POLYETHER BLOCK AMIDE PELLET

PEBAX[®] 6333 SA 01 MED is a polyether block amide, a thermoplastic elastomer made of flexible polyether and rigid polyamide. This grade offers the highest quality and is approved in medical applications. Upon request, letters regarding USP Class VI compliance can be provided.

TYPE

PEBA

MAIN APPLICATIONS

- Health - Consumable - Others
- Health - Consumable - Catheters
- Other Medical

DELIVERY FORM

- Pellets

TRANSFORMATION PROCESSES

- Extrusion - General
- Film Extrusion
- Injection Molding
- Tube Extrusion

RHEOLOGICAL PROPERTIES

特性	价值	UNIT	测试标准
Shrinkage, Parallel (t+24h)	1.1	%	ISO 294-4
Shrinkage, Normal (t+24h)	1.2	%	ISO 294-4

MECHANICAL PROPERTIES

特性	DRY / COND VALUE*	UNIT	测试标准
Hardness, Shore D, 15 s	- / 58		ISO 868
Charpy unnotched impact strength, 23°C (73°F)	- / No Break		ISO 179 1eU
Charpy unnotched impact strength, -30°C (-22°F)	- / No Break		ISO 179 1eU
Nominal strain at break, 23°C (73°F), 50 mm/min	> 350 / > 350	%	ISO 527-1/-2
Yield strain, 23°C (73°F), 50 mm/min	22 / 22	%	ISO 527-1/-2
Yield stress, 23°C (73°F), 50 mm/min	19 / 18	MPa	ISO 527-1/-2
Tensile modulus, 23°C (73°F), 1 mm/min	307 / 240	MPa	ISO 527-1/-2
Charpy notched impact strength, 23°C (73°F)	No Break / No Break		ISO 179 1eA
Charpy notched impact strength, -30°C (-22°F)	- / 20	kJ/m2	ISO 179 1eA
Flexural modulus, 23°C (73°F)	- / 285	MPa	ISO 178
Stress at break, 23°C (73°F), 50 mm/min	- / 53	MPa	ISO 527-1/-2

*DRY: Dry As Molded (DAM) if pellet / Dry if powder.
COND: Conditionned.

PEBAX® 6333 SA 01 MED

THERMAL PROPERTIES

特性	价值	UNIT	测试标准
Vicat softening temperature, 50N at 50°C/h	85	°C	ISO 306
Melting temperature, 10°C/min	169	°C	ISO 11357-1/-3

OTHER PROPERTIES

特性	价值	UNIT	测试标准
Moisture absorption, At equilibrium at 23°C (73°F) / 50%HR	0.7	%	ISO 62
Water absorption, 23°C(73°F), immersion, equilibrium	1.1	%	ISO 62
Specific gravity, 23°C (73°F)	1.01	g/cm³	ISO 1183-1

包装

Available packaging:

- 20 公斤 / 44 磅 袋

保质期

Two years from the date of delivery, when stored properly (sealed bags, appropriate moisture, UV protection and temperature). For any use above this limit, please refer to our technical services.

PROCESSING CONDITIONS:

- 典型熔融温度 (最小/推荐/最大) ——注塑成型: 230°C / 260°C / 290°C (445°F / 500°F / 555°F)
- 典型模具温度——注塑成型: 20-60°C (70-140°F)
- Drying time and temperature: 65-75°C (150-165°F) / 4-6 hours

REGIONAL AVAILABILITY

Africa, Asia Pacific, Europe, Latin America and the Caribbean, Middle East, Northern America

Headquarter: Arkema France
51, Esplanade du Général de Gaulle
92800 Puteaux – France
T +33 (0)1 49 00 80 80